



MANUFACTURER TO PROVIDE MATERIAL FOR GAGE WEAR BUT APPLICATION DOES NOT ALLOW ADDITIONAL RECERTIFICATION WEAR LIMIT ALLOWANCE

USED FOR CHECKING NEW CONSTRUCTIONS PER M-210.

USED TO VERIFY IF THERE IS 1/8" OR MORE WEAR WHICH REQUIRES RECONDITIONING. PER M-214 3.2.2.2.2

REFERENCE:
 AAR S MANUAL
 S[M-210]118
 S[M-214]305 3.2.2.2.2
 AAR S-II MANUAL
 S-II[S-325]27

GAGE NO.	JOURNAL SIZE	"A"	"B"	"C"
W211-1	4 1/4 X 8	.562	1.438	1.938
W211-2	5 X 9	.813	1.688	2.188
W211-3	5 1/2 X 10	.813	1.813	2.313
W211-4	6 X 11	1.063	2.313	2.813
W211-5	6 1/2 X 12	1.063	2.375	2.875
W211-6	7 X 12	1.438	3.000	3.500

TOLERANCE:
 DIM "A" +0/- .015
 DIM "B" +0/- .015
 DIM "C" +/- .015

BOXED DIMENSIONS ARE MINIMUM CHARACTERISTICS TO BE VERIFIED FOR RECERTIFICATION RECERTIFICATION TOLERANCE +/- .015"

Material: 304 Stainless Steel THICKNESS: .125	WINCHESTER INDUSTRIES INC.				
	THRUST LUG HEIGHT GAGE EC-1091				
	SIZE A	Job#	DWG NO. W211	Disk	REV D
CUSTOMER WINCHESTER			ENG DJD 03/03/2009		