



REFERENCE:  
 ASF - KEYSTONE, INC.  
 THRUST LUG GAGE FOR  
 6 1/2 X 9 AND 6 1/2 X 12  
 NARROW PEDESTAL  
 S-286 / M-976 RETROFIT  
 DRAWING 1-9270 REV C

MANUFACTURE TOLERANCE  
 UNLESS OTHERWISE SPECIFIED: +/- .030"

BOXED DIMENSIONS ARE MINIMUM  
 CHARACTERISTICS TO BE VERIFIED  
 FOR RECERTIFICATION  
 RECERTIFICATION TOLERANCE +/- .020

Material:  
 Stainless Steel 304  
 Thickness: 1/8  
 Scale: .75X

WINCHESTER INDUSTRIES INC.

THRUST LUG M-976 RETROFIT GAGE

SIZE A	Job#	DWG NO. W549	Disk	REV A
CUSTOMER			ENG JCD	1/21/2005