



RECALIBRATION:

1. VISUALLY CHECK THE GAGE FOR DAMAGE.
2. USE RIGID SCALE TO VERIFY TWO CRITICAL DIMENSIONS.

BOXED DIMENSIONS ARE MINIMUM CHARACTERISTICS TO BE VERIFIED FOR RECERTIFICATION  
 RECERTIFICATION TOLERANCE +/- .007"

REFERENCE:  
 EMD SPECIFICATION

ACCEPTANCE CRITERIA:

RECERTIFICATION TOLERANCE: +/- .007"  
 KNOWING THAT SCALE GRADUATIONS HAVE A LINE WIDTH OF LESS THAN .008". ANY MEASUREMENT SHOULD BE ON THE APPROPRIATE LINE OR LESS THAN ONE LINE THICKNESS AWAY AS DETERMINED VISUALLY .

SCALE .175X

WINCHESTER INDUSTRIES INC.

WHEEL BACK-TO-BACK SERVICE LIMIT GAGE

SIZE A	Job#	DWG NO. W682-2	Disk	REV A
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CUSTOMER UNION PACIFIC | ENG JCD 05/30/2002