



TOLERANCE:
 UNLESS OTHERWISE NOTED
 FRACTIONS +/- 1/32
 .X +/- .031"
 .XX +/- .020"
 .XXX +/- .010"
 ANGULAR: +/- 1.0 DEGREE

DIMENSION TO INTERSECTION POINT
 TWO SLOPED SIDES & BASE

REFERENCE:
 TRUCK MANUFACTURERS ENGINEERS COMMITTEE
 AS CAST CENTER PLATE "NO-GO" GAGE
 FOR TRUCK BOLSTERS
 EC-1110 REV C

RECERTIFICATION WEAR LIMIT ALLOWANCE +/- .020"
 REFERENCE:
 AAR D MANUAL
 M-214

AAR D MANUAL
 Figure 27

GAGE	JOURNAL SIZE	"A"
W768-1	5 X 9	12.031
W768-1	5 1/2 X 10	12.031
W768-2	6 X 11	14.031

Material:
 Stainless Steel
 Hardened
 Thickness: 3/16"

WINCHESTER INDUSTRIES INC.				
AS CAST CENTER PLATE NO-GO GAGE				
SIZE A	Job#	DWG NO. W768	Disk	REV B
CUSTOMER WINCHESTER			ENG JCD 09/15/94	