



RECALIBRATION:

1. VISUALLY CHECK THE GAGE FOR DAMAGE.
2. USE A SCALE TO VERIFY MEASURING GRADUATION ON THE MEASURING ROD.
3. SET GAGE AT A SPECIFIC DIMENSION AND USE RIGID SCALE TO VERIFY.

ACCEPTANCE CRITERIA:

RECERTIFICATION TOLERANCE IS +/- .015".  
 KNOWING THAT SCALE GRADUATIONS HAVE A  
 LINE WIDTH OF LESS THAN .008", ANY  
 MEASUREMENT SHOULD BE ON THE APPROPRIATE  
 LINE OR LESS THAN TWO LINE THICKNESSES  
 AWAY AS DETERMINED VISUALLY .

REFERENCE:

AAR MANUAL OF STANDARDS AND RECOMMENDED PRACTICES  
 Back-to-Back Mounting Gage for All Steel Wheels  
 Rule 5.3  
 Figure 5.4  
 Section G-II

WINCHESTER INDUSTRIES INC.				
BACK-TO-BACK MOUNTING GAGE				
SIZE A	Job#	DWG NO. W783	Disk	REV D
CUSTOMER			ENG JCD 02/7/2007	