WHEEL CONTOUR ACCEPTANCE GAGE
FOR MODIFIED HEUMANN TREAD PROFILE

USE WITH 1/32" PIN

VERIFY WITH CONTOUR MAPPING
MAX MANUFACTURE DEVIATION: .003"
MAX RECERTIFICATION DEVIATION: .005"

CENTERS OF RADI
A  (-1.059375, 0.5625)
B  (-2.421875, 1.421875)
C  (-3.453125, 11.609375)

1 IN 20 TAPER TREAD & FLANGE CONTOUR
ACCEPTANCE GAGE FOR
MODIFIED HEUMANN TREAD PROFILE
MRSP C-II Figure 8.1

Material:
Stainless Steel 17-7
Thickness: 1/8
Hardened

Scale: 1X

WINCHESTER INDUSTRIES INC.
MODIFIED HEUMANN TREAD GAGE

SIZE       A   JOB#   RWG NO.   W532    Disk    REV  A
CUSTOMER  CN RAILROAD    ENG    JCD  8/20/2004