Critical Area
Bearing Seat Must Be
Within Tolerance

Critical Area
Bearing Seat Must Be
Within Tolerance

Material: 4140 prehard
1/4" Thick

Scale = .75X

WINCHESTER INDUSTRIES INC.

SEAT LOCATION AND JOURNAL FILLET GAGE

REFERENCE:
AAR MSRP G-II FIGURE 5.18

BOXED DIMENSIONS ARE MINIMUM
CHARACTERISTICS TO BE VERIFIED
FOR RECERTIFICATION
RECERTIFICATION TOLERANCE:

FOR 1.500" RADIUS = +.000 -1/64"
FOR DIM. 2.938" +/- 1/32
FOR DIM. 5.703" +/- 1/32
FOR DIM. 7.063" +/- 1/32
FOR DIM. 10.375" +/- 1/32