Critical Area
Bearing Seat Must Be Within Tolerance

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BOXED DIMENSIONS ARE MINIMUM CHARACTERISTICS TO BE VERIFIED FOR RECERTIFICATION TOLERANCE:

FOR 1.500" RADIUS = +.000 -1/64"
FOR DIM. 2.375" +/- 1/32
FOR DIM. 5.313" +/- 1/32
FOR DIM. 6.500" +/- 1/32
FOR DIM. 9.813" +/- 1/32

REFERENCE:
AAR MSRP C-II FIGURE 5.18

Material: 4140 prehard 1/4" Thick
Scale = .75X

WINCHESTER INDUSTRIES INC.
SEAT LOCATION AND JOURNAL FILLET GAGE

SIZE
Job#
DWG NO.
REV A

CUSTOMER
ENG DJD 9-27-99