Critical Area
Bearing Seat Must Be
Within Tolerance

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Bearing Seat Must Be
Within Tolerance

BOXED DIMENSIONS ARE MINIMUM
CHARACTERISTICS TO BE VERIFIED
FOR RECERTIFICATION
RECERTIFICATION TOLERANCE:

FOR 1.500" RADIUS = +.000 -1/64"
FOR DIM. 9.063" +/- 1/32
FOR DIM. 5.625" +/- 1/32
FOR DIM. 5.063" +/- 1/32
FOR DIM. 2.000" +/- 1/32

REFERENCE:
AAR MSRP C-II FIGURE 5.18

Material: 4140 prehard
1/4" Thick
Scale = .75X

WINCHESTER INDUSTRIES INC.

SEAT LOCATION AND JOURNAL FILLET GAGE

SIZE A 13 0 0 0 0 0

CUSTOMER ENG 0-27-98