**NOTCH DETAIL**

0  (A=3/16, B=1/4)
1/4  (A=1/8, B=1/8)
1/2  (A=1/8, B=3/16)
1  (A=3/16, B=1/4)
1 1/4  (A=1/8, B=1/8)
1 1/2  (A=1/8, B=3/16)
2  (A=3/16, B=1/4)
2 1/4  (A=1/8, B=1/8)
2 1/2  (A=1/8, B=3/16)

**REFERENCE:**

AAR STANDARD S-628-98
MODIFIED FOR 14 & 16 DIA WHEELS

**UNLABELED GRADUATION**

ABOVE 3/4 MARK IS
FRA 11/16 THIN RIM MEASUREMENT

**BOXED DIMENSIONS ARE MINIMUM**

**CHARACTERISTICS TO BE VERIFIED**

FOR RECERTIFICATION

RECERTIFICATION TOLERANCE +/- .015"

**UNLESS OTHERWISE SPECIFIED**

MANUFACTURE TOLERANCES: +/- .010

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**Material:**
Stainless Steel 304

**Thickness:** 3/32

**Scale:** .75X

**WINCHESTER INDUSTRIES INC.**

**COMBINED WHEEL GAGE**

<table>
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<tr>
<th>SIZE</th>
<th>JOB#</th>
<th>P/WG NO.</th>
<th>W520-6</th>
<th>DISK</th>
<th>REV</th>
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<td>A</td>
<td></td>
<td></td>
<td></td>
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**CUSTOMER:** US NAVY

**ENG:** JCD 4/24/2001