VERIFIED WITH CONTOUR MAPPING

MAX MANUFACTURE DEVIATION: .003"

MAX RECOERTIFICATION DEVIATION: .005"

CENTERS OF RADIUS
RELATIVE TO GAGE POINT
A (-1.1969, -1.1499)
B (0.5890, -0.2496)
C (0.5890, -0.3121)
D (0.3622, -0.0871)
E (-0.5803, 0.0075)
F (-1.0503, 0.8128)

REFERENCE:
AAR G MANUAL
Figure 11

WINCHESTER INDUSTRIES INC.

AAR - 1B WIDE FLANGE CONTOUR

Material:
Stainless Steel 17-7
Thickness: 1/8
Hardened

Scale: 1X

CUSTOMER PROGRESS RAIL SERVICES ENG JCD 10/7/2002