SEPTA M4 1B PROFILE

USE WITH 1/32" PIN

POINTS
A (0.0) End point
B (-0.155, -0.477) Center Circle radius 0.406
C (-0.541, -0.351) end point
D (-0.531, -0.757) end point
E (-2.927, -0.817) end point
F (-4.584, -0.900) end point

REFERENCE:
SEPTA DRAWING D-5828 REV D
M4 1B

VERIFY WITH CONTOUR MAPPING
MAX MANUFACTURE DEVIATION: .003"
MAX RECERTIFICATION DEVIATION: .005"

Material:
Stainless Steel 17-7
Thicknes: 1/8
Harden

Scale: 1X

WINCHESTER INDUSTRIES INC.
SEPTA M4 1B PROFILE GAGE

SIZE  A    Job#  DWG NO.    W671-5  Disk  REV A
CUSTOMER  ENG  JCD  10/22/2009