MUST SEAT SURFACE "A"
DEFINED BY 1.75R ARC
START POINT (14.489, 0.534)
END POINT (14.969, 0.819)

MUST SEAT SURFACE "B"
PART 16.0° RADIUS ARC & PART 2.125° RADIUS ARC
START POINT (16.535, 3.125)
END POINT (16.730, 3.625)

REFERENCE:
MECHANICAL COMMITTEE
OF THE STANDARD COUPLER MANUFACTURERS
A.A.R. F INTERLOCKING COUPLER
INSPECTION, MAINTENANCE AND
SECOND HAND ACCEPTANCE GAGE
GUARD ARM DISTORTION
CAGE NUMBER 36527-3
DRAWING NUMBER 36527 REV H

VERIFY WITH MASTER GAGE W698

Material:
Stainless Steel
Thickness: 3/16
Hardened

Scale: .4X

WINCHESTER INDUSTRIES INC.

TYPE F COUPLER GAGE 36527-3

Size: .56#

DRAWING NO. W677

CUSTOMER WINCHESTER

ENG JCD 2/11/97