THREE (3) SHIMS REQUIRED TO BE ATTACHED TO GAGE.

Material: A-2
Hardened 58-60 Rc.

<table>
<thead>
<tr>
<th>JOURNAL SIZE</th>
<th>&quot;A&quot;</th>
<th>&quot;B&quot;</th>
<th>&quot;C&quot;</th>
<th>GAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 X 9</td>
<td>11.891</td>
<td>14.25</td>
<td>6.525</td>
<td>M683-1</td>
</tr>
<tr>
<td>5 1/2 X 10</td>
<td>11.891</td>
<td>14.25</td>
<td>6.525</td>
<td>M683-1</td>
</tr>
</tbody>
</table>

TOLERANCE:
UNLESS OTHERWISE NOTED
X.XX +/- 0.03"
X.XXX +/- .010"
"A" TOLERANCE (+0.02") (-0.00")
"B" TOLERANCE (+0.125") (-0.00")
"C" TOLERANCE (+0.02") (-0.00")

GAGE TO BE ROTATED 360 DEGREES AND CHECKED APPROXIMATELY EVERY 90 DEGREES

WILLIAM S. CLARK, III
PRODUCTION ENGINEER

WINCHESTER INDUSTRIES INC.

EC-1109 (ALTERNATE)

CUSTOMER
ENG JDD 10/10/92