Material: A-2
Hardened 58-60 Rc.

Dimensions in inches

<table>
<thead>
<tr>
<th>Journal Size</th>
<th>Nominal Center Plate Diameter</th>
<th>&quot;A&quot;</th>
<th>&quot;B&quot;</th>
<th>&quot;C&quot;</th>
<th>Gage</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 X 11 &amp; 6 1/2 X 12</td>
<td>14</td>
<td>13.969</td>
<td>16.25</td>
<td>1.219</td>
<td>WB07-1</td>
</tr>
<tr>
<td>7 X 12</td>
<td>16</td>
<td>15.969</td>
<td>18.25</td>
<td>1.844</td>
<td>WB07-2</td>
</tr>
</tbody>
</table>

Tolerance: Unless otherwise noted
X.XXX +/- 0.03"  
X.XXX +/- .010"  
"A" Tolerance (+0.02") (-0.00")  
"B" Tolerance (+0.125") (-0.00")  
"C" Tolerance (+0.02") (-0.00")  

Scale: .3X

Gage to be rotated 360 degrees and checked approximately every 90 degrees.

SHIM TO BE ATTACHED TO CAGE

Gage must rest on horizontal wear plate and clear weld, rim and vertical ring. Gage will check inside diameter, min. height of rim and max. height of applied ring and/or weld bead.

NO GO SHIM AT RIM ONLY

WINCHESTER INDUSTRIES INC.
EC-1126 (ALTERNATE)

SIZE A Job#  Dwg No.  WB07  Disk  103  Rev A
CUSTOMER ENO  JCO  10/06/92