TOLERANCE:
UNLESS OTHERWISE NOTED
FRACTIONS +/- 1/32
.X  +/- .031"
.XX  +/- .020"
.XXX  +/- .010"
ANGULAR: +/- 1.0 DEGREE

1-9031
CONSTRUCTION POINT GAUGE
FOR
RIDE CONTROL LOW LEVEL 5'-1" WHEELBASE
TRUCK BOLSTER POCKETS
70 TON

A.A.R. STANDARD M-214 ACCEPTANCE:
CONSTRUCTION POINT
AS CAST +/-1/8", -1/16"
WITH WEAR PLATE +3/16", -1/16"

RECERTIFICATION WEAR LIMIT ALLOWANCE +/- .020"

REFERENCE:
AAR Q MANUAL M-214

<table>
<thead>
<tr>
<th>GAGE</th>
<th>SLOPE SURFACES</th>
<th>&quot;A&quot;</th>
<th>NO-GO SHIM</th>
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<tbody>
<tr>
<td>W860-1</td>
<td>AS CAST</td>
<td>10.000</td>
<td>.19</td>
</tr>
<tr>
<td>W860-2</td>
<td>WITH WEAR PLATES</td>
<td>10.062</td>
<td>.25</td>
</tr>
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</table>

Material:
304 Stainless Steel
THICKNESS: .125"

SCALE: .35X

WINCHESTER INDUSTRIES INC.

CONSTRUCTION POINT GAUGE

SIZE A  Job#  DWG NO. W860  Disk  REV
CUSTOMER  ENG  JCD  09/14/94