BOLSTER SCRAP OR REWORK GAGE
XX DIA. XX NOMINAL DEPTH

"B" ± .010

R 1/8
TYPICAL

50 TON (5 1/5 X 10) OR LESSER CAPACITY BOLSTERS
WB92-1 12" DIA 1 1/8" NOMINAL DEPTH A=12 B=1.390

70 TON (6X11) OR GREATER CAPACITY BOLSTERS
WB92-2 14" DIA 1 1/8" NOMINAL DEPTH A=14 B=1.453
WB92-3 15" DIA 1 1/8" NOMINAL DEPTH A=15 B=1.453
WB92-4 15" DIA 1 3/4" NOMINAL DEPTH A=15 B=2.078
WB92-5 16" DIA 1 1/8" NOMINAL DEPTH A=16 B=1.453
WB92-6 16" DIA 1 3/4" NOMINAL DEPTH A=16 B=2.078
WB92-7 16" DIA 2" NOMINAL DEPTH A=16 B=2.328

SINCE THE LIMITING CONDITION IS "GREATER THAN" DIMENSION "B" IS PROVIDED
.015" (1/54) APPLICATION ALLOWANCE.

TOLERANCE:
UNLESS OTHERWISE NOTED
FRACTIONS +/- 1/16
. X +/- .062"
.XX +/- .031"
.XXX +/- .015"
ANGULAR: +/- 1.0 DEGREE

"A" ± .010

NOTE:
GAGE CHECKS MAXIMUM ALLOWABLE DEPTH OF WORN CENTER BOWL.

GAGE MUST NOT SEAT ON TOP OF RIM WHEN ROTATED ONE-HALF TURN.

IF GAGE DOES NOT SEAT, IT MAY BE RECONDITIONED PER AAR STANDARD S-305.

IF GAGE SEATS ON TOP OF RIM, BOLSTER IS SCRAP.

BOXED DIMENSIONS ARE MINIMUM CHARACTERISTICS TO BE VERIFIED FOR RECERTIFICATION.
RECERTIFICATION TOLERANCE +/- .020"

REFERENCE:
AAR D MANUAL M-214

Material:
304 Stainless Steel
Thickness: 1/8

Scale: .5X

WINCHESTER INDUSTRIES INC.

BOLSTER SCRAP OR REWORK GAGE

REFERENCE:
AAR D MANUAL
M-214 4.3.2.1.1