**SPALLS & SHELLED TREAD**

Shelled Tread: When the shell or spall is 1 inch diameter or larger and the shells or spalls are more or less continuous around the periphery of the wheel, or whenever a shell or spall is 1 inch or more in diameter, the wheel must be removed from service. "Islands" of original tread surface metal contained in the shell or spall will not be considered as part of the area of the shell or spall. See illustration below.